

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

This is to certify that **Arginta Engineering UAB**

**Moletu Rd.71
14259 Vilnius
LITHUANIA**

is qualified to perform welding work within the range of certification of:

Certification level CL1 according to EN 15085-2

Field of application: • New build of components and parts for railway vehicles CL 1, without design

Range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
131	23.1	t = 3 - 20 mm	FW
135	1.1	t = 3 - 10 mm D >= 38.25 mm	BW, FW
	8	t = 4 - 9.6 mm	FW
136	8	t = 3 - 9.6 mm	FW
	1.2/8	t = 3 - 12 mm	BW
	1.2	t = 3 - 12 mm	BW, FW(3- 7,2 mm)
	1.2/8	t = 3 - 20 mm	FW

(continuation: see reverse)

Responsible welding coordinator: Marius Mykolaitis (IWE) born: 13.09.1986

Deputy with equal rights: -

Deputy: Karolis Sileika (Level C) born: 27.09.1991

Certificate no.: TÜVNORD/15085/CL1/108/2/10

File reference: 8115874039 TN3023

Valid: from 18.06.2018 to 18.06.2021

Issued on: 18.06.2018

Auditor: KRULISZ
General regulations (see reverse)



Hoffmann
Hoffmann
certification body

Certificate no.: TÜVNORD/15085/CL1/108/2/10

Continuation of range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
138	1.2 1.2	t >= 3 mm t = 3 - 40 mm	FW BW
141	1.1 1.2/8 22 23 8	t = 1.8 - 12 mm D >= 10.95 mm t = 2.1 - 3.9 mm D = 12.5 - 50 mm t = 3 - 10 mm D >= 30.02 mm t = 3 - 10 mm D >= 30.2 mm t = 3 - 10 mm D >= 38.05 mm	BW, FW FW BW, FW BW, FW BW, FW

Comments:

Authorized for performing, evaluation and approval of qualification tests of welders and welding operators and tests for the approval of welding procedure specification is: Mr. Mykolaitis (IWE)

General regulations

It apply the conditions of the standard EN 15085-2:2007, section 7.
The General Terms and Conditions of the TÜV NORD Systems apply in the currently valid version.